

**Work Order ID 57489**

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April 7, 2010 11:19:17 AM

Item ID: D350-561-045

Reference:

Revision ID:

Item Name: Dual Mirror Accessory kit

Start Date: 4/07/10

Start Qty: 1.00

Cust Item ID:

Required Date: 4/07/10

Req'd Qty: 1.00

Customer ID:

Customer Name:

Approvals:

Process Plan: W

Date: \_\_\_\_\_

Tooling: \_\_\_\_\_

Date: \_\_\_\_\_

QC: \_\_\_\_\_

Date: \_\_\_\_\_

SPC (Y/N): \_\_\_\_\_

Date: \_\_\_\_\_

Sequence ID	Work Center ID	Operation Description	Hours		Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
			Set Up	Run							
Draw Nbr		Revision Nbr									
D350-561		Rev C									

100 DC 0.00 0.00  
Document Control DOCUMENT CONTROL

Memo Photocopy bluefile and create labels per PPP D350-561-045 CHG002

100.1

110 QC  
Quality Control

**PICK KIT**

QC4- 100% Inspect kits for completeness

Memo

120 Packaging  
Packaging

Packaging

Memo Identify and pack for shipping as per PPP D350-561-045

130 QC  
Quality Control

QC21- Final Inspection - Work Order Release

Memo

PC 10/4/15 (1)

(70)

10-4-15 S

Rev A

10/04/15 SRS 10-4-15 S

# Picklist Print

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Work Order ID: 57489

Parent Item: D350-561-045

Parent Item Name: Dual Mirror Accessory kit

Comments: IPP D05.09.15 Step 3 pick list revised per D350-561 Rev. C KJ/JLM

Start Date: 4/07/10

Required Date: 4/07/10

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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AN3-4A Bolt		Purchased	No			110	Each	1,526.000	1.0000			
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Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST350

1526

104214

364

104291

300

104322

200

104374

200

104625

300

104817

162

AN3-5A Bolt		Purchased	No			110	Each	1,025.000	1.0000			
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Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST350

1025

105057

1025

AN960JD10 Washer		Purchased	No			110	Each	0.0000	0.0000			
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AN960JD416 Washer		Purchased	No			110	Each	0.0000	2.0000			
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NA51149203635

NA51149204635

1104217

105057

114292

113706

11/4/15

11/4/15

11/4/15

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Work Order ID: 57489

Parent Item: D350-561-045

Parent Item Name: Dual Mirror Accessory kit

Comments: IPP D005.09.15 Step 3 pick list revised per D350-561 Rev. C KJ/JLM

Start Date: 4/07/10

Required Date: 4/07/10

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D2011-101 6" Mirror		Manufactured	No			110	Each	36.0000	1.0000			
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Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST228

36

56795

36

D2012-113 Clamp		Manufactured	No			110	Each	45.0000	2.0000			
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Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST004

45

32552

16

35463

29

D2856-100-325 Abrasion Strip		Manufactured	No			110	Each	25.0000	2.0000			
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Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST403

25

34142

25

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Shop Packet Print

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Work Order ID: 57489



Parent Item: D350-561-045



Parent Item Name: Dual Mirror Accessory kit

Start Date: 4/07/10

Required Date: 4/07/10

Comments: IPP D05.09.15 Step 3 pick list revised per D350-561 Rev. C KJ/JLM

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21042L3		Purchased	No			110	Each	1,355.000	2.0000			



Nut

Warehouse  
Location

Loc Qty

Loc Code

Main Warehouse

ST300

1355

113537

371

113644

984

m 113537

*4/14/15*

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Shop Packet Print

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## 4. WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D350-561-041	2.5 lb	+39.0 in	+97.5 in-lb	9.0 in	22.5 in-lb
Single Mirror Installation	1.1 kg	+0.99 m	+1.09 m-kg	0.23 m	0.25 m-kg
D350-561-043	3.2 lb	+40.0 in	+128.0 in-lb	8.8 in	28.2 in-lb
Dual Mirror Installation	1.5 kg	+1.02 m	+1.53 m-kg	0.22 m	0.33 m-kg

## 5. PARTS LIST

Qty -041	Qty -043	Qty -045	Part Number	Description
X	1	1	D350-561-041	SINGLE MIRROR INSTALLATION
	X		D350-561-043	DUAL MIRROR INSTALLATION
	1	X	D350-561-045	MIRROR KIT
1		1	D2011-101	Mirror
1			D2012-101	Arm
1			D2012-103	Arm
1			D2012-105	Arm
2			D2012-107	Clevis
1			D2012-109	Bracket
1			D2012-111	Bracket
4		2	D2012-113	Clamp
1			D2012-115	Bracket
4			D2022-101	Spacer
4		2	D2856-100-325	Abrasion Strip
1*		1*	D3014-1	Locknut
2		1	AN3-4A	Bolt
2		1	AN3-5A	Bolt
1			AN3-6A	Bolt
3			AN4-5A	Bolt
2			AN4-10A	Bolt
14		6	AN960JD10	Washer
9		2	AN960JD416	Washer
1*		1*	AN960JD416L	Washer
5		2	MS21042L3	Nut (or MS21042-3)
5			MS21042L4	Nut (or MS21042-4)

\*INCLUDED AS PART OF D2011-101 MIRROR

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries